

## Claims

1. A gallium nitride-based compound semiconductor device comprising:

a substrate;

5 a first superlattice layer which is formed above the substrate and in which an n-type AlGa<sub>N</sub> layer and an n-type Ga<sub>N</sub> layer are alternately layered;

a multiple quantum well layer which is formed above the first superlattice layer and in which a Ga<sub>N</sub>-based quantum well layer and a Ga<sub>N</sub>-based quantum barrier layer are alternately layered; and

10 a second superlattice layer which is formed above the multiple quantum well layer and in which a p-type AlGa<sub>N</sub> layer and a p-type Ga<sub>N</sub> layer are alternately layered.

2. A gallium nitride-based compound semiconductor device according to Claim 1, wherein

15 a buffer layer, a first Ga<sub>N</sub>-based layer which is formed above the buffer layer, and an n-type Ga<sub>N</sub>-based layer which is formed above the first Ga<sub>N</sub>-based layer are provided between the substrate and the first superlattice layer;

20 a second Ga<sub>N</sub>-based layer is provided between the first superlattice layer and the multiple quantum well layer; and

a p-type Ga<sub>N</sub> layer is provided above the second superlattice layer.

25 3. A gallium nitride-based compound semiconductor device according to Claim 2, wherein

the first Ga<sub>N</sub>-based layer has a structure in which an Si<sub>3</sub>N<sub>4</sub> layer is inserted in a Ga<sub>N</sub> layer, and

the second Ga<sub>N</sub>-based layer has an AlGa<sub>N</sub> layer.

4. A gallium nitride-based compound semiconductor device according to Claim 1, wherein

5 a compositional ratio of Al in the GaN-based quantum barrier layer in the multiple quantum well layer is larger than compositional ratios of Al in the first superlattice layer and the second superlattice layer.

10 5. A gallium nitride-based compound semiconductor device according to Claim 1, wherein

each of compositional ratios of Al in the AlGaIn layers in the first superlattice layer and in the second superlattice layer is 5% or greater and 25% or smaller;

15 a compositional ratio of In in the InGaIn quantum well layer or the AlInGaIn quantum well layer in the multiple quantum well layer is 3% or greater and 20% or smaller;

a compositional ratio of Al in the AlGaIn quantum barrier layer or the AlInGaIn quantum barrier layer in the multiple quantum well layer is 1% or greater and 30% or smaller; and

20 a band gap of the quantum well layer is smaller than a band gap of the quantum barrier layer.

6. A gallium nitride-based compound semiconductor device according to Claim 1, wherein

25 each of thicknesses of the AlGaIn layer and the GaN layer in the first superlattice layer is 1 nm or greater and 10 nm or smaller;

a thickness of the quantum well layer in the multiple quantum well layer is 1 nm or greater and 5 nm or smaller;

a thickness of the quantum barrier layer in the multiple quantum

well layer is 2 nm or greater and 50 nm or smaller;

a thickness of the AlGa<sub>N</sub> layer in the second superlattice layer is 0.5 nm or greater and 10 nm or smaller; and

a thickness of the Ga<sub>N</sub> layer in the second super lattice layer  
5 is 0.5 nm or greater and 5 nm or smaller.

7. A gallium nitride-based compound semiconductor device according to Claim 2, wherein

a thickness of the first Ga<sub>N</sub>-based layer is 500 nm or greater  
10 and 3000 nm or smaller;

a thickness of the n-type Ga<sub>N</sub>-based layer is 500 nm or greater and 10000 nm or smaller;

each of thicknesses of the AlGa<sub>N</sub> layer and the Ga<sub>N</sub> layer in the first superlattice layer is 1 nm or greater and 10 nm or smaller;

15 a thickness of the second Ga<sub>N</sub>-based layer is 5 nm or greater and 100 nm or smaller;

a thickness of the quantum well layer in the multiple quantum well layer is 1 nm or greater and 5 nm or smaller;

a thickness of the quantum barrier layer in the multiple quantum  
20 well layer is 2 nm or greater and 50 nm or smaller;

a thickness of the AlGa<sub>N</sub> layer in the second superlattice layer is 0.5 nm or greater and 10 nm or smaller;

a thickness of the Ga<sub>N</sub> layer in the second superlattice layer is 0.5 nm or greater and 5 nm or smaller; and

25 a thickness of the p-type Ga<sub>N</sub>-based layer is 5 nm or greater and 50 nm or smaller.

8. A gallium nitride-based compound semiconductor device according to Claim 1, wherein

each of thicknesses of the AlGa<sub>N</sub> layer and the Ga<sub>N</sub> layer in the first superlattice layer is 1.5 nm or greater and 5 nm or smaller;

a thickness of the quantum well layer in the multiple quantum well layer is 1 nm or greater and 2 nm or smaller;

5 a thickness of the quantum barrier layer in the multiple quantum well layer is 6 nm or greater and 20 nm or smaller;

a thickness of the AlGa<sub>N</sub> layer in the second superlattice layer is 1 nm or greater and 6 nm or smaller, and

a thickness of the Ga<sub>N</sub> layer in the second superlattice layer  
10 is 0.5 nm or greater and 3 nm or smaller.

9. A gallium nitride-based compound semiconductor device according to Claim 2, wherein

a thickness of the first Ga<sub>N</sub>-based layer is 1500 nm or greater  
15 and 3000 nm or smaller;

a thickness of the n-type Ga<sub>N</sub>-based layer is 1000 nm or greater and 2000 nm or smaller;

each of thicknesses of the AlGa<sub>N</sub> layer and the Ga<sub>N</sub> layer in the first superlattice layer is 1.5 nm or greater and 5 nm or smaller;

20 a thickness of the second Ga<sub>N</sub>-based layer is 20 nm or greater and 40 nm or smaller;

a thickness of the quantum well layer in the multiple quantum well layer is 1 nm or greater and 2 nm or smaller;

a thickness of the quantum barrier layer in the multiple quantum  
25 well layer is 6 nm or greater and 20 nm or smaller;

a thickness of the AlGa<sub>N</sub> layer in the second superlattice layer is 1 nm or greater and 6 nm or smaller;

a thickness of the Ga<sub>N</sub> layer in the second superlattice layer is 0.5 nm or greater and 3 nm or smaller; and

a thickness of the p-type GaN-based layer is 10 nm or greater and 40 nm or smaller.

10. A gallium nitride-based compound semiconductor device  
5 comprising:

a substrate;

an n-type AlGa<sub>N</sub> layer which is formed above the substrate;

a multiple quantum well layer which is formed above the n-type AlGa<sub>N</sub> layer and in which a GaN-based quantum well layer and a GaN-based  
10 quantum barrier layer are alternately layered; and

a p-type AlGa<sub>N</sub> layer which is formed above the multiple quantum well layer.

11. A gallium nitride-based compound semiconductor device according  
15 to Claim 10, wherein

a buffer layer, a first GaN-based layer which is formed above the buffer layer, and an n-type GaN-based layer which is formed above the first GaN-based layer are provided between the substrate and the n-type AlGa<sub>N</sub> layer;

20 a second GaN-based layer is provided between the n-type AlGa<sub>N</sub> layer and the multiple quantum well layer; and

a p-type GaN-based layer is provided above the p-type AlGa<sub>N</sub> layer.

25 12. A gallium nitride-based compound semiconductor device according to Claim 10, wherein

a compositional ratio of Al in the GaN-based quantum barrier layer in the multiple quantum well layer is larger than compositional ratios of Al in the n-type AlGa<sub>N</sub> layer and the p-type AlGa<sub>N</sub> layer.

13. A gallium nitride-based compound semiconductor device according to Claim 10, wherein

each of compositional ratios of Al in the n-type AlGa<sub>N</sub> layer  
5 and in the p-type AlGa<sub>N</sub> layer is 5% or greater and 25% or smaller;

a compositional ratio of In in the InGa<sub>N</sub> quantum well layer  
or the AlInGa<sub>N</sub> quantum well layer in the multiple quantum well layer  
is 3% or greater and 20% or smaller;

a compositional ratio of Al in the AlInGa<sub>N</sub> quantum barrier  
10 layer or the AlGa<sub>N</sub> quantum barrier layer in the multiple quantum  
well layer is 1% or greater and 30% or smaller, and

a band gap of the quantum well layer is smaller than a band  
gap of the quantum barrier layer.

15 14. A gallium nitride-based compound semiconductor device according  
to Claim 10, wherein

a thickness of the n-type AlGa<sub>N</sub> layer is 50 nm or greater and  
500 nm or smaller;

a thickness of the quantum well layer in the multiple quantum  
20 well layer is 1 nm or greater and 5 nm or smaller;

a thickness of the quantum barrier layer in the multiple quantum  
well layer is 2 nm or greater and 50 nm or smaller; and

a thickness of the p-type AlGa<sub>N</sub> layer is 50 nm or greater and  
500 nm or smaller.

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15. A gallium nitride-based compound semiconductor device according  
to Claim 11, wherein

a thickness of the first Ga<sub>N</sub>-based layer is 500 nm or greater  
and 3000 nm or smaller;

a thickness of the n-type GaN-based layer is 500 nm or greater and 10000 nm or smaller;

a thickness of the n-type AlGaIn layer is 50 nm or greater and 500 nm or smaller;

5 a thickness of the second GaN-based layer is 5 nm or greater and 100 nm or smaller;

a thickness of the quantum well layer in the multiple quantum well layer is 1 nm or greater and 5 nm or smaller;

10 a thickness of the quantum barrier layer in the multiple quantum well layer is 2 nm or greater and 50 nm or smaller;

a thickness of the p-type AlGaIn layer is 50 nm or greater and 500 nm or smaller; and

a thickness of the p-type GaN-based layer is 5 nm or greater and 50 nm or smaller.

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16. A gallium nitride-based compound semiconductor device according to Claim 10, wherein

a thickness of the n-type AlGaIn layer is 70 nm or greater and 300 nm or smaller;

20 a thickness of the quantum well layer in the multiple quantum well layer is 1 nm or greater and 2 nm or smaller;

a thickness of the quantum barrier layer in the multiple quantum well layer is 6 nm or greater and 20 nm or smaller; and

25 a thickness of the p-type AlGaIn layer is 70 nm or greater and 200 nm or smaller.

17. A gallium nitride-based compound semiconductor device according to Claim 11, wherein

a thickness of the first GaN-based layer is 1500 nm or greater

and 3000 nm or smaller;

a thickness of the n-type GaN-based layer is 1000 nm or greater and 2000 nm or smaller;

a thickness of the n-type AlGaIn layer is 70 nm or greater and  
5 300 nm or smaller;

a thickness of the second GaN-based layer is 20 nm or greater and 40 nm or smaller;

a thickness of the quantum well layer in the multiple quantum well layer is 1 nm or greater and 2 nm or smaller;

10 a thickness of the quantum barrier layer in the multiple quantum well layer is 6 nm or greater and 20 nm or smaller;

a thickness of the p-type AlGaIn layer is 70 nm or greater and 200 nm or smaller; and

a thickness of the p-type GaN-based layer is 10 nm or greater  
15 and 40 nm or smaller.

18. A method for manufacturing a gallium nitride-based compound semiconductor device according to Claim 2 through MOCVD, wherein

the buffer layer is formed on the substrate at a temperature  
20 of 450 °C or higher and 600 °C or lower;

the first GaN-based layer, the n-type GaN-based layer, and the first superlattice layer are sequentially formed on the buffer layer at a temperature of 1050 °C or higher and 1100 °C or lower;

the second GaN-based layer and the multiple quantum well layer  
25 are sequentially formed on the first superlattice layer at a temperature of 800 °C or higher and 900 °C or lower; and

the second superlattice layer and the p-type GaN-based layer are sequentially formed on the multiple quantum well layer at a temperature of 950 °C or higher and 1025 °C or lower.



19. A method for manufacturing a gallium nitride-based compound semiconductor device according to Claim 11 through MOCVD, wherein

the buffer layer is formed on the substrate at a temperature  
5 of 450 °C or higher and 600 °C or lower;

the first GaN-based layer, the n-type GaN-based layer, and  
the n-type AlGaIn layer are sequentially formed on the buffer layer  
at a temperature of 1050 °C or higher and 1100 °C or lower;

the second GaN-based layer and the multiple quantum well layer  
10 are sequentially formed on the n-type AlGaIn layer at a temperature  
of 800 °C or higher and 900 °C or lower; and

the p-type AlGaIn layer and the p-type GaN-based layer are  
sequentially formed on the multiple quantum well layer at a  
temperature of 950 °C or higher and 1025 °C or lower.

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20. A gallium nitride-based compound semiconductor device according  
to any one of Claims 2 through 11, further comprising:

an n electrode which is connected to the n-type GaN-based layer;

a p electrode which is connected to the p-type GaN-based layer;

20 and

a power supply which applies a voltage between the n electrode  
and the p electrode.

21. A device which uses a gallium nitride-based compound  
25 semiconductor device according to Claim 20 as a light source and  
irradiates light having a wavelength of 400 nm or shorter.